

Paragon Kilns, Accessories & Parts Duncan Kiln Parts

Prices effective February 15, 2016

2016

Celebrating Our 68th
Anniversary!

General Notes

Free Extras! 10 and 12-sided kilns come with a LiteLid, heavy duty stand, instruction manual, and peephole plugs. 6, 7 and 8-sided kilns come with all the above except LiteLid. **Crating, of course, is free!**

Minimum Orders \$15 for retail and dealer orders, \$25 for distributor orders (before shipping charges are added).

Shipping Order kilns a) pre-paid or b) freight collect (carrier collects freight charges upon delivery). Call us for a freight estimate.

We ship light-weight items by UPS, FedEx, or U.S. mail. Tell us your preference, if any. \$4.00 handling charge per order (in addition to postage). Postage is \$12.00 minimum.

Payment Methods Money order, check or Visa, MasterCard, Discover or American Express card. Money orders are processed immediately. Checks cause a one week delay. Sorry, C.O.D. not available.

Special Electrical Requirements We can build kilns for anywhere in the world. Call for pricing.

F.O.B. Prices All prices F.O.B. factory, Dallas County, Mesquite, Texas.

Changes in Prices & Specifications We reserve the right to change prices and product specifications without notice or obligation.

Return/Restocking Please call for authorization on returns. Unless incorrect merchandise was sent due to factory error, returned goods incur a 15% restocking fee plus shipping each way.

Warranty on Accessories & Replacement Parts
Sentry 12-key controller 2 1/2 years
Sentry Xpress 3-key controller 1 year
Orton KilnVent 2 years
Pyrometers, PCB-1 1 year
All other kiln parts 90 days

Kiln Options, General Multiple Zones

Digital kilns on price list (pg 2 - 4) are for single zone with type-K thermocouple. 3 zone is available for 10 & 12 sided kilns and the Dragon. Add one of these amounts to the kiln price:

3-zone control, K-type Add \$175.00
3-zone control, S-type Add \$598.00

Miscellaneous

AOP 240 volt outlet on digital kilns (available on most models) Add 107.00

APM Elements Call for pricing

Custom Colors Order a BlueBird, E-series, Q-series, or SC-series in black, turquoise, hot pink, or purple. Add \$53.00

Deluxe Stands See page 6.

Lid Safety Switch Add \$79.00

Mercury Relays Call for pricing

RS232 port (monitor the kiln from a computer, Sentry 12-key only). Includes software and 6' cable. Not Mac compatible. Available on new kilns only. Add \$406.00

S-type Thermocouple When ordered with a new kiln Add \$166.00

Sentry 12-key Controller upgrade from a kiln equipped with the Sentry Xpress 3-key (not available on some models due to switch box size) Add \$80.00

Vent Master® See pg. 6. Drilling for vent is free if requested at time you place order.

Electrical

200, 208, 220 volt Same price as 240 v.

3 phase 208, 220, 240 Add \$54.00 (No extra charge for Dragon or Viking.)

480 volts, 3 phase Add \$250.00

50 Hertz No extra charge

Dragon Kiln Options

Note: the Dragon will fit through a 34" doorway if the handles and back element cover are temporarily removed.

Vent Master® w/installation . . . \$623.00

Door Elements 512.00

Stainless Steel Finish 446.00

APM Elements 1,119.00

Stands Specify whether the stand is to be shipped separate from the Dragon or attached and shipped as one unit. Stand heights include height of casters.

24" tall stand without casters . . \$561.00

24" tall stand with casters 845.00

18" tall stand without casters . . . 507.00

18" tall stand with casters 784.00

8" tall stand with casters 757.00

GL-24 Series Option

Fiber top, with embedded elements, available only on GL-24 series Add \$781.00

Iguana Kiln Options

22" tall stand without casters . . \$382.00

22" tall stand with casters 637.00

Stainless Steel Finish 311.00

Ordering Check List

1 Is the kiln room large enough? You will need 12" of additional clearance on all sides of the kiln during operation. Small enclosed rooms such as closets are not recommended.

2 Will the kiln fit through the doorway? Passage clearance needed for large kilns are listed on catalog pages 20 & 22.

3 Are you sure about voltage and electrical phase? Especially 240 and 208 volt outlets cause confusion. Get this information from your landlord or power company in writing.

Paragon Industries, L.P.



**Better
Designed
Kilns™**

**Hours: Monday - Thursday,
7 am - 5:30 pm Central Time
Closed Fridays**

**Paragon Industries, L.P.
2011 South Town East Blvd.
Mesquite, Texas 75149-1122
Toll Free: 800-876-4328
972/288-7557**

**Toll Free Fax: 888-222-6450
Fax: 972-222-0646**

**info@paragonweb.com
www.paragonweb.com**

Contents

Kilns	2-4
Paragon Parts	5-10
Duncan Parts	11-12

Index

Attachment Caps	8	Muffles, fiber	8
Bead Rods	6	Orton Cones	6
Bell Stilts	5	Orton Vent Master	5
Bottoms	10	PCB-1	5
Bricks	10	Peephole Plug	9
Case Tightener	6	Pilot Light	8
Casters	6	Plateholder	6
Ceramic Fiber Shells	8	Polish	6
Chains, Lid Support	9	Posts	5
Cones	6	Power Control Boxes	5
Controllers	5	Prop-R-Vents	9
Cords	8	Pyrolite Adhesive	6
Deluxe Stands	6	Pyrometer Parts	9
Duncan Parts	11 - 12	Pyrometers	5
Element Connectors	8	Pyrometric Cones	6
Elements	7	QuikFire Muffle	8
Enameling Forks	6	QuikFire Parts	9
Firing Records	6	Racks	6
Forks	6	Receptacles	9
Furniture	5	Relays	8
Fuse	8	Release Claw	9
Glass Separator	6	Repair Cement	6
Glove, hot	6	SC-2 Optional Doors	10
Grit Cloth	6	Screws	9
Grog	6	Sensing Rod	9
Haik Brush	6	Sentry 2 Controller	5
High Fire Kiln Wash	6	Shelves	5
Hinge	9	Stands	9
Instruction Manuals	6	Stands, deluxe	6
Kaolin Grog	6	Steel Bases	9
Kiln Coating & Repair	6	Stilt Stone	6
Kiln Sitter Parts	9	Stilt Wire	6
Kiln Sitter	5	Stilts	6
Kiln Vents	5	Switches	8
Kiln Wash	6	Terminals	8
Knobs, switch	8	Thermocouples	9
Lead Wires	8	TnF 2	5
Lid Handle	9	Transformers	8
Lid Lifter	6	Vent Master	6
Lid Supports	9	Videos	6
Lids	10	Wax Tray	6
Limit Timer	5	Wires	8
LiteLid Kit	6		
Mini-Bars	6		

Paragon Kilns

Kiln Depth: Top loading kilns measure top to bottom. **Electrical:** Before placing your order, confirm voltage and phase. Call power company or ask your electrician.

Kiln Model	Kiln Price	Volts	Recom. Furniture Kit Price	Orton Vent Master®	Switchbox AOP Outlet	Certified to CSA & UL Std 499	Max. Temp °F	Cone	Firing Chamber Opening	Chamber Depth	Cubic Feet	Ships by Truck or UPS?	Approx. Weight Kiln	Shpg. Weight Furn.
Cone 10 Viking, Iguana & Dragon Kilns														
Viking-28	\$3830.00	240v	\$714.00	\$533.00	\$107.00	Yes	2350°	10	28"	29"	10.57	Truck	430	135
Viking-27	3645.00	240v	554.00	533.00	107.00	Yes	2350°	10	28"	22 ¼"	8.11	Truck	415	110
Viking-24	3530.00	240v	434.00	533.00	107.00	Yes	2350°	10	22 ½"	29"	7.10	Truck	342	105
Dragon	6820.00	240v	653.00	623.00*	107.00	Yes	2350°	10	24"W x 27"H	24"	9	Truck	905	128
Super Dragon	11960.00	240v	653.00	623.00*	107.00	No	2350°	10	27"W x 36"H	27"	15.18	Truck	1550	128
Iguana	3635.00	240v	258.00	623.00*	107.00	Yes	2350°	10	18"W x 22 ½"H	18"	4.2	Truck	483	45

- » 200, 208, 220 volts, single or 3 phase: same price as 240 volt.
- » 3 phase 480 volts: add \$250.00 Hertz: no extra charge.

Stands: Iguana and Dragon prices do not include the stand. Please add \$382 for the 22" tall Iguana stand. See page 1 for prices of Dragon stands. Super Dragon price includes stand. Shipping weight includes kiln stand.

12-Sided Kilns

Ovation-28	6015.00	240v	1043.00	533.00	107.00	No	2350°	10	28½"W x 41" long	28 ½"	16	Truck	750	167
TnF-27-3	3170.00	240v	554.00	533.00	107.00	Yes	2350°	10	28"	22 ¼"	8.11	Truck	415	110
TnF-28-3	3275.00	240v	714.00	533.00	107.00	Yes	2100°	2	28"	29"	10.57	Truck	430	135

- » 200, 208, 220 volts: same price as 240. 3 phase 208, 220, 240: add \$54.00. 3 phase 480 volts: add \$250; 50 Hertz: no extra charge.

10-Sided Kilns

Ovation-22	3610.00	240v	576.00	533.00	107.00	No	2350°	10	22½"W x 41½" long	22 ½"	11.4	Truck	550	120
SnF-24	2690.00	240v	444.00	533.00	--	Yes	2300°	8	23 ½"	29"	7.52	Truck	307	105
TnF-24	2925.00	240v	444.00	533.00	107.00	Yes	2300°	8	23 ½"	29"	7.52	Truck	330	105
S-24-3	2665.00	240v	444.00	533.00	--	Yes	2350°	10	22 ½"	29"	7.10	Truck	336	105
SnF-24-3	2765.00	240v	444.00	533.00	--	Yes	2350°	10	22 ½"	29"	7.10	Truck	336	105
TnF-24-3	3010.00	240v	444.00	533.00	107.00	Yes	2350°	10	22 ½"	29"	7.10	Truck	342	105
S-99	2730.00	240v	444.00	533.00	--	Yes	2300°	8	23 ½"	27"	7.00	Truck	300	105
TnF-23-3	2580.00	240v	351.00	533.00	107.00	Yes	2350°	10	22 ½"	22 ¼"	5.10	Truck	313	77

- » 200, 208, 220 volts: same price as 240. 3 phase 208, 220, 240: add \$54.00. 3 phase 480 volts: add \$250; 50 Hertz: no extra charge.

8-Sided Kilns

SnF-82	1550.00	240v	197.00	533.00	--	Yes	2300°	8	17 ½"	22 ¼"	3.3	Truck	185	45
TnF-82	1685.00	240v	197.00	533.00	107.00	Yes	2300°	8	17 ½"	22 ¼"	3.3	Truck	218	45
S-82-3	1545.00	240v	197.00	533.00	--	Yes	2350°	10	16 ½"	22 ¼"	2.95	Truck	200	38
SnF-82-3	1595.00	240v	197.00	533.00	--	Yes	2350°	10	16 ½"	22 ¼"	2.95	Truck	200	38
TnF-82-3	1785.00	240v	197.00	533.00	107.00	Yes	2350°	10	16 ½"	22 ¼"	2.95	Truck	228	38
S-1613-3	1215.00	240v	131.00	533.00	--	Yes	2350°	10	16 ½"	13 ¼"	1.75	Truck	145	28
TnF-1613-3	1400.00	240v	131.00	533.00	107.00	Yes	2350°	10	16 ½"	13 ¼"	1.75	Truck	171	28
Xpress-1613-3	1320.00	240v	131.00	533.00	107.00	Yes	2350°	10	16 ½"	13 ¼"	1.75	Truck	171	28

- » 200, 208, 220 volts: same price as 240. 3 phase 208, 220, 240: add \$54.00. 3 phase 480 volts: add \$250; 50 Hertz: no extra charge.

6- & 7-Sided Kilns

Xpress-66	1075.00	240v	104.00	533.00	--	Yes	2150°	4	14 ½"	13 ¼"	1.40	Truck	136	23
Xpress-66-3	1160.00	240v	104.00	533.00	--	Yes	2300°	6	13 ½"	13 ¼"	1.22	Truck	147	20
S-11-9-3	905.00	120v	60.00	533.00	--	Yes	2300°	8	11"	9"	.56	UPS	91	10
Xpress-1193	1015.00	120v	60.00	533.00	--	Yes	2300°	8	11"	9"	.56	UPS	91	10

- » 200, 208, 220 volts: same price as 240. 50 Hertz: no extra charge.

Caldera & FireFly Multi-Purpose Kilns

Caldera	880.00	120v	27.00	--	--	Yes	2350°	10	8" x 8"	6 ¾"	.25	UPS	50	5
Caldera-S	595.00	120v	27.00	--	--	Yes	2350°	10	8" x 8"	6 ¾"	.25	UPS	50	5
Caldera-X	140.00	Blank Collar	--	--	--	Yes	2000°	03	8" x 8"	4 ½"	.16	UPS	14	--
Caldera-BC	170.00	Bead Collar	--	--	--	Yes	2000°	03	8" x 8"	4 ½"	.16	UPS	14	--
Caldera-E	185.00	Enamel Col.	--	--	--	No	1800°	07	8" x 8"	6 ¾"	.25	UPS	21	--
Caldera XL	1020.00	120v	60.00	--	--	No	2350°	10	7 ½" x 7 ½"	9"	.29	UPS	75	9
Caldera XL-KS	895.00	120v	60.00	--	--	No	2350°	10	7 ½" x 7 ½"	9"	.29	UPS	75	9

*When ordered with a kiln, the Vent Master® comes installed on these models.

2 / Parts orders: Please include the P/N, SN, Model #, and voltage from the kiln data plate.

Kiln Depth: Top loading kilns measure top to bottom. Front loading kilns measure front to rear. **Electrical:** Before placing your order, confirm voltage and phase. Call power company or electrician.

Kiln Model	Kiln Price	Volts	Recom. Furniture Kit Price	Orton Vent Master®	Switchbox AOP Outlet	Certified to CSA & UL Std 499	Max. Temp °F	Cone	Firing Chamber Opening	Firing Chamber Depth	Cubic Feet	Ships by Truck or UPS?	Approx. Shpg. Weight Kiln	Approx. Shpg. Weight Furn.
FireFly	\$545.00	120v	\$27.00	--	--	Yes	2350°	10	8" x 8"	4 ½"	.16	UPS	44	5
Digital FireFly	790.00	120v	27.00	--	--	Yes	2350°	10	8" x 8"	4 ½"	.16	UPS	46	5

» 2" x 2" Caldera/FireFly glass window: add \$44.00. (Extra kiln top with 2" x 2" window: \$130.00) Not available on Caldera XL, XL-KS

E & Q Series Square Front-Loading Kilns

E-9AX	725.00	120v	27.00	--	--	Yes	2000°	03	8 ½"W x 4 ½"H	9"	.20	UPS	57	5
Xpress-E-9A	935.00	120v	27.00	--	--	Yes	2000°	03	8 ½"W x 4 ½"H	9"	.20	UPS	53	5
E-10A	910.00	120v	27.00	--	--	Yes	2000°	03	8 ½"W x 8 ¾"H	9"	.39	UPS	74	5
Xpress-E-10A	1105.00	120v	27.00	--	--	Yes	2000°	03	8 ½"W x 8 ¾"H	9"	.39	UPS	74	5
Xpress-E-12A	1115.00	120v	60.00	--	--	No	2000°	03	8 ½"W x 6"H	12"	.35	UPS	84	--
Xpress-E-12T	1235.00	120v	60.00	--	--	No	2000°	03	8 ½"W x 9"H	12"	.53	UPS	90	--
E-14A	1170.00	240v*	60.00	--	--	Yes	2000°	03	13"W x 8 ¾"H	13 ½"	.88	Truck	121	--
Xpress-E-14A	1515.00	240v*	60.00	--	--	Yes	2000°	03	13"W x 8 ¾"H	13 ½"	.88	Truck	130	--
Q-11-A	605.00	120v	22.00	--	--	Yes	2350°	10	6"W x 6 ¼"H	6"	.14	UPS	43	2
Xpress-Q-11A	875.00	120v	22.00	--	--	Yes	2350°	10	6"W x 6 ¼"H	6"	.14	UPS	45	2

» *200, 208, 220 volts: same price as 240. 50 Hertz: no extra charge.

» E & Q series glass window: add \$66.00. Custom color: add \$53.00. Bead door on the E-10, E12, and E-14: add \$55.00

» 12-key Sentry controller, add \$80 to the Xpress-E & Q series prices. The Xpress-E-12A and Xpress-E-12T include a door switch.

Fusion, FiberFuse, CS, GL, Ovation, & Pearl Glass Fusing Kilns

— Models ending with ADTSD have top, side, door elements and a door cutoff switch; those ending with AD have top elements only.

Fusion-7	980.00	120v	44.00	533.00	--	Yes	1700°		14 ½" 7-sided	6 ½"	.69	UPS	103	12
Fusion-8	1345.00	240v*	60.00	533.00	--	Yes	1700°		17 ½" 8-sided	11"	1.59	Truck	158	15
Fusion-10	1795.00	240v*	104.00	533.00	--	Yes	1700°		23 ½" 10-sided	11"	2.86	Truck	205	30
Fusion-14	1085.00	120v	66.00	533.00	--	Yes	1700°		14" x 14"	6 ½"	.73	UPS	105	12
Fusion-16	1265.00	120v	71.00	533.00	--	Yes	1700°		16" x 16"	6 ½"	.96	Truck	165	15
Fusion-19	1665.00	240v*	131.00	533.00	--	No	1700°		19" x 19"	6 ½"	1.35	Truck	210	33
FiberFuse-16	1365.00	120v	71.00	533.00	--	No	1700°		16" x 16"	6"	.88	UPS	80	15
CS-14D	1215.00	120v	66.00	--	--	Yes	1700°		14" x 14"	6 ½"	.73	Truck	157	12
CS-14S	1190.00	120v	66.00	--	--	Yes	1700°		14" x 14"	6 ½"	.73	Truck	157	12
CS-16D	1355.00	120v	71.00	--	--	Yes	1700°		16" x 16"	6 ½"	.96	Truck	186	15
CS-16S	1335.00	120v	71.00	--	--	Yes	1700°		16" x 16"	6 ½"	.96	Truck	186	15
CS-19D	1800.00	240v*	131.00	--	--	No	1700°		19" x 19"	6 ½"	1.35	Truck	215	33
CS-19S	1770.00	240v*	131.00	--	--	No	1700°		19" x 19"	6 ½"	1.35	Truck	215	33
CS-26	3125.00	240v*	173.00	--	--	No	1700°		26" x 26"	13 ¼"	5.18	Truck	523	60
GL-18AD	2300.00	240v*	131.00	533.00	--	Yes	1700°		18"W x 13"H	18"	2.4	Truck	270	33
GL-18ADTSD	2640.00	240v*	131.00	533.00	--	Yes	1700°		18"W x 13"H	18"	2.4	Truck	270	33
GL-24AD	3150.00	240v*	175.00	533.00	--	Yes	1700°		24"W x 15"H	22 ½"	4.68	Truck	425	45
GL-24ADTSD	3650.00	240v*	175.00	533.00	--	Yes	1700°		24"W x 15"H	22 ½"	4.68	Truck	425	45
Ovation-10	2720.00	240v*†	305.00	533.00	--	Yes	1700°		22 ½"W x 41 ½" long	11"	5.7	Truck	402	45
Ovation-1013	2785.00	240v*†	305.00	533.00	--	Yes	1700°		22 ½"W x 41 ½" long	13"	6.4	Truck	425	45
Pearl-18	2190.00	240v*	131.00	--	--	Yes	1700°		18" x 18"	8 ½"	1.59	Truck	253	33
Pearl-22	3005.00	240v*	153.00	--	--	Yes	1700°		22"W x 22" long	13"	3.64	Truck	321	42
Pearl-44	7805.00	240v*	264.00	623.00**	--	No	1700°		22"W x 44" long	13"	7.28	Truck	916	53
Pearl-4426	8475.00	240v*	397.00	623.00**	--	No	1700°		26"W x 44" long	13"	8.6	Truck	1,038	63
Pearl-56	14035.00	240v*†	1125.00	--	--	No	1700°		30"W x 56" long	16 ½"	16	Truck	1,482	104

» *200, 208, 220 volts: same price as 240. †3 phase 208, 220, 240: add \$54.00. 3-phase 480 volts: add \$250; 50 Hertz: no extra charge.

» **Ceramic fiber top with replaceable elements** on CS-series, Fusion-series, Pearl-18, Pearl-22, GL-18, GL-22: add \$358.

» **Optical GL tops** on GL-24AD, GL-24ATSD & GL-24ADTSD: add \$781.00 for ceramic fiber top with embedded elements; add \$358 for ceramic fiber top with replaceable elements.

» **Glass window** on CS-14S, CS-16S, and Fusion kilns: Add \$66.00. Ovation-10 glass windows (2): add \$132.00. The glass window is not available on the CS-14D or CS-16D.

» **Bead door** on CS-14S, CS-16S, Fusion-6, -7, -14, -16: Add \$55.00 (bead door not available on the CS-14D and CS-16D)

» **Mercury relay upgrade** on Fusion-series, Pearl-18, GL-22AD: add \$126.00. GL-22ADTSD mercury relay upgrade: \$252.00

» **Sentry 12-key controller upgrade** on Fusion-8 -10, -14, -16, CS-14S, CS-16S: add \$80.00.

» **LiteLid** on Fusion-10: Included at no extra charge.

Kiln Depth: Top loading kilns measure top to bottom. Front loading kilns measure front to rear. **Electrical:** Before placing your order, confirm voltage and phase. Call power company or electrician.

Kiln Model	Kiln Price	Volts	Recom. Furniture Kit Price	Orton Vent Master®	Switchbox AOP Outlet	Certified to CSA & UL Std 499	Max. Temp °F	Cone	Firing Chamber Opening	Chamber Depth	Cubic Feet	Ships By Truck or UPS?	Approx. Shpg. Weight Kiln	Furn.
------------	------------	-------	----------------------------	--------------------	----------------------	-------------------------------	--------------	------	------------------------	---------------	------------	------------------------	---------------------------	-------

Crucible Kilns (see page 6 for crucibles)

Darby Dipper	\$1465.00	240v	--	--	--	No	2350°	10	7 1/2" x 7 1/2"	9"	.29	UPS	95	--
Trifecta	3205.00	240v	--	--	--	No	2350°	10	28"	13 1/4"	4.82	Truck	380	--
Vulcan	2515.00	240v	--	--	--	No	2350°	10	13 1/2" 8-sided	18"	1.4	Truck	240	--
Vulcan II	2635.00	240v	--	--	--	No	2350°	10	13 1/2" 8-sided	15"	1.3	Truck	416	--

» The Darby Dipper is available in 120 volts. Crucible, 6" wide x 7" high (outer): \$126.00. Crucible, 9" wide x 12" high (outer): \$229.00

F-Series Lamp Working Kilns

F-120 w/stand	1585.00	120v	\$49.00	--	--	Yes	1700°		10 3/4"W x 7"H	11"	.47	Truck	128	12
F-130 Elite	1650.00	120v	49.00	--	--	Yes	1700°		11"W x 13"H	11"	.9	Truck	173	12
F-200	2305.00	240v	--	--	--	No	1700°		25"W x 8"H	15"	1.73	Truck	278	
F-240	2620.00	240v	77.00	--	--	Yes	1700°		18"W x 13"H	18"	2.4	Truck	288	14
F-500	3540.00	240v	--	--	--	No	1200°		24"W x 22 1/4"H	18"	5.5	Truck	601	

» Optional mercury relay in the F-120 and F-200: \$126.00

BlueBird Bead Annealing Kilns

BlueBird	925.00	120v	--	--	--	Yes	1200°		20"W x 2 3/4"H	6"	.19	UPS	55	--
BlueBird Jr.	875.00	120v	--	--	--	No	1200°		13" W x 2 3/4" H	6 1/4"	.12	UPS	38	
BlueBird XL	1125.00	120v	--	--	--	Yes	1500°		20"W x 4 1/2"H	9"	.47	UPS	87	--

» For custom color, add \$53.00.

Janus Pottery/Glass Fusing Kilns

Janus-1613	1920.00	240v	131.00	533.00	107.00	Yes	2350°	10	16 1/2", 8-sided	13 1/4"	1.75	Truck	172	28
Janus-23	3145.00	240v	351.00	533.00	107.00	Yes	2350°	10	22 1/2", 10-sided	20 1/4"	4.64	Truck	308	77
Janus-24	3790.00	240v	373.00	533.00	107.00	Yes	2350°	10	24"W x 15"H	22 1/2"	4.68	Truck	425	76
Janus-27	3365.00	240v	554.00	533.00	107.00	Yes	2350°	10	28", 12-sided	22 1/4"	8.11	Truck	420	110
Janus Ovation	4915.00	240v	576.00	533.00	--	Yes	2350°		22 1/2"W x 41 1/2" long	22 1/2"	5.2	Truck	550	120
Janus Dragon	7675.00	240v	653.00	623.00**	107.00	Yes	2350°	10	24"W x 27"H	24"	9	Truck	905	128

» Mercury relay: call for pricing.

Home Artist Kiln

— Home Artist furniture kit, when ordered with kiln, is \$58. When ordered separately, \$88.00. Order together and save \$30.00.

Home Artist	1225.00	120v	88.00	--	--	No	1900°	05	12" Round	12"	.78	UPS	48	12
--------------------	---------	------	-------	----	----	----	-------	----	-----------	-----	-----	-----	----	----

MagicFuse & QuikFire High Speed Kilns

— Furniture packed with a QuikFire kiln is \$23. Order together and save \$10.00. PCB-1 120 volt Power Control Box for QuikFire: \$99.00.

MagicFuse	175.00	--	Included	--	--	No	1650°		4 1/2" Round	1 1/2"	.01	UPS	5	--
QuikFire 6	420.00	120v	33.00	--	--	No	2000°	03	6"W x 6"H	6"	.125	UPS	14	3

SC Series Square Kilns

SC-1	805.00	120v	22.00	--	--	No	2000°	03	6"W x 3"H	3 3/4"	.04	UPS	15	--
SC-2	835.00	120v	39.00	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2/ Bead Dr.	865.00	120v	39.00	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2/ Window	885.00	120v	39.00	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2/ Dr & Win	900.00	120v	39.00	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2 Pro	875.00	120v	39.00	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-3	950.00	120v	39.00	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--
SC-3/ Bead Dr.	980.00	120v	39.00	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--
SC-3/ Window	1000.00	120v	39.00	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--
SC-3/ Dr / Win	1020.00	120v	39.00	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--

» A ceramic fiber shelf comes with all SC-1, SC-2 and SC-3 kilns. The furniture kit is necessary for glass fusing. SC-1 furniture kit: 1 - 5 1/4" x 2 1/2" hard ceramic shelf, 4 - 1/2" posts; SC-2 and SC-3 furniture: 1 - 7" x 7" hard ceramic shelf, fiber shelf, 4 - 1/2" posts.

» For custom color, add \$53.00.

J Series Square Ceramic Fiber Kilns

J-14-1	\$1395.00	120v	\$60.00	\$533.00	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13
Xpress-J-14-1	1855.00	120v	60.00	533.00	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13
J-14-2	1395.00	240v*	60.00	533.00	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13
Xpress-J-14-2	1855.00	240v*	60.00	533.00	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13

4 / Parts orders: Please include the P/N, SN, Model #, and voltage from the kiln data plate.

**When ordered with a kiln, the Vent Master® comes installed on these models.

Controllers, Kiln Sitters & Pyrometers

Sentry 2, 12-Key Controller Board

Please include kiln model and serial # when ordering a replacement controller.
Upgrading to the Sentry from the DTC 100, 600, 800, or 1000 series requires the TF-71 wiring harness (\$14.80).

Sentry 2 Control Board, 12-key, with cone/fire 2400°F	\$366.00
Computer Interface Kit for Sentry 2.0 (new kilns only)	412.00

Sentry Xpress 3-Key Controller Board

Please include kiln model and serial # when ordering a replacement controller.

Sentry Xpress Controller, 3-key	286.00
---------------------------------	--------

TnF 2 Portable 3-Key & 12-Key Controllers

TnF 2's are rated for wall receptacle amperage, NOT kiln amperage. When ordering, include wall receptacle NEMA configuration # (i.e. 6-50R) & voltage. TnF 2's are available for 3 phase and any electrical system. 3 phase: add \$79.00.

3-key Sentry: Specify whether your kiln is ceramic fiber or firebrick.

Description	3-Key	12-Key
TnF 2 - 120 v., 15 amp.	\$592.00	\$672.00
TnF 2 - 120 v., 20 amp.	592.00	672.00
TnF 2 - 200 v. - 240 v., 20 amp.	--	672.00
TnF 2 - 200 v. - 240 v., 30 amp.	--	702.00
TnF 2 - 200 v. - 240 v., 50 amp.	--	800.00
TnF 2 - 200 v. - 240 v., 60 amp. w/mercury relay	--	1141.00

Kiln Sitters

Includes porcelain tube assembly. Specify kiln model. Operates on 208 & 240 volt.

Limit Timer, Model LT-3 (with mounting box)	373.00
Limit Timer, Model LT-3K (S & SnF-series, Duncan)	333.00

Power Control Box

PCB-1, for 120 v., 15 amp kilns	99.00
---------------------------------	-------

Pyrometers

The T-2, DT2-7, DT2-10, and DT2-11 include lead wires & Type-K thermocouple. (Pyrometer parts are on page 9.)

DT2-7 Pyrometer, digital (max. temp. 2350°F)	99.00
DT2-10 Pyrometer, digital, data logger (max. temp. 2350°F)	287.00
DT2-11 Pyrometer, digital, 120 volt (max. Temp. 2350°F)	492.00
T-2 Pyrometer, needle indicator (max. temp. 2200°F)	189.00
T-2-1 Pyrometer, needle indicator, without thermocouple	146.00

Shelves & Posts

1" Square Posts

Length	Price Ea.	# In Pkg.	Ctn. Price
TP 1/2"	\$1.30	24	\$30.00
TP 1"	1.50	24	33.00
TP 2"	1.70	24	39.00
TP 3"	2.30	24	53.00
TP 4"	2.80	24	66.00
TP 5"	3.30	24	75.00
TP 6"	3.50	24	79.00
TP 7"	3.80	24	88.00
TP 8"	4.20	24	97.00
TP 10"	5.30	24	119.00

1 1/2" Square Posts

Length	Price Ea.	# In Pkg.	Ctn. Price
SP 1"	\$1.60	24	\$36.00
SP 2"	2.10	24	49.00
SP 3"	2.80	24	66.00
SP 4"	3.40	24	79.00
SP 5"	4.00	24	92.00
SP 6"	4.30	24	99.00
SP 7"	4.70	24	109.00
SP 8"	5.00	24	116.00
SP 9"	5.70	24	132.00
SP 10"	5.90	24	136.00
SP 12"	7.30	24	168.00

Separate Shelves

Paragon's cordierite shelves resist warpage and thermal shock. They are volume-stable. We do not guarantee shelves against warpage.

Shelf No.	Shelf Size	Full/Half	Price ea.	# in Ctn.	Ctn. Price
-----------	------------	-----------	-----------	-----------	------------

Square & Rectangular Shelves

Q-11A, TnF-Q-11, QuikFire 6					
C-2	5" x 5" x 3/8"	Full	\$12.60	5	\$62.00
SC-2 & SC-3 Ceramic Fiber Shelf					
C-5	6" x 6" x 1/4"	Full	14.70	5	72.00
Caldera					
C-7	7" x 7" x 5/8"	Full	20.00	5	97.00
F-120					
C-10S	10" x 10" x 1/2"	Full	37.00	5	181.00
J-14 & E-14					
C-12	12" x 12" x 5/8"	Full	46.00	5	227.00
Fusion-14, CS-14D, CS-14S					
C-12x13	12" x 13" x 5/8"	Full	50.00	5	249.00
H-16B & H-16A					
C-15	14" x 13" x 5/8"	Full	57.00	5	277.00
C-15H	7" x 13" x 5/8"	Half	32.00	10	310.00
Fusion-16, CS-16D, CS-16S					
C15SQ	15" x 15" x 5/8"	Full	60.00	5	294.00
HS-17, TnF-H-17, H-17, F-240, Iguana					
C-17	16" x 14" x 5/8"	Full	57.00	5	277.00
C-17H	8" x 14" x 5/8"	Half	30.00	10	299.00
GL-18, Pearl-18					
C-19	17" x 17" x 5/8"	Full	107.00	5	526.00
C-19H	8 1/2" x 17" x 5/8"	Half	57.00	10	553.00
GL-22A & AD, KS-6A, TnF-K-6					
C-20	20" x 20" x 5/8"	Full	107.00	5	526.00
C-20H	10" x 20" x 5/8"	Half	57.00	10	553.00
Pearl-22, GL-22, Pearl-44					
C-20GL	20" x 20" x 1"	Full	135.00	5	665.00
Dragon					
C-30	22" x 22" x 1"	Full	152.00	5	748.00
C-30H	22" x 11" x 1"	Half	79.00	10	775.00
GL-24A & AD					
C-22GL	22" x 22" x 1"	Full	159.00	5	775.00
CS-26					
C-24GL	24" x 24" x 1"	Full	181.00	5	886.00
Pearl-4426					
CL-24x42	24" x 42" x 1" CoreLite	Full	381.00	5	1,868.00
Round, Hexagon, Octagon, & Oval Shelves					
Home Artist Kiln					
C10-R	10" Round x 1/2"	Full	21.00	5	103.00
6-sided, 2 1/2" sidewalls: S-11-9-3, Fusion-6, GF-6B					
C-10	10" Hexagon x 1/2"	Full	23.00	5	113.00
C-10H	10" Hexagon x 1/2"	Half	16.00	10	154.00
7-sided, 2 1/2" sidewalls: S, SnF & TnF-66, GF-7B, Fusion-7					
C-13	13" Round x 1/2"	Full	29.00	5	144.00
C-13H	13" Round x 1/2"	Half	17.00	10	166.00
7-sided, 3" sidewalls: S, SnF & TnF-66-3, A-66B-3					
C-14	12" Round x 3/8"	Full	29.00	5	144.00
C-14H	12" Round x 3/8"	Half	17.00	10	166.00
8-sided 2 1/2" sidewalls: S, SnF & TnF-82, GF-8B, Fusion-8					
C-16	15 1/2" Octagon x 5/8"	Full	46.00	5	227.00
C-16H	15 1/2" Octagon x 5/8"	Half	23.00	10	222.00
8-sided 3" sidewalls: S, SnF & TnF-82-3, A-82B-3, TnF-1613-3					
C-18	15" Round x 3/8"	Full	44.00	5	216.00
C-18H	15" Round x 3/8"	Half	23.00	10	222.00
10-sided, 2 1/2" sidewalls: S, SnF & TnF-24, S-100, Fusion-10					
C-22	21" Round x 3/4"	Full	90.00	5	443.00
C-22H	21" Round x 3/4"	Half	45.00	10	443.00
10-Sided, 2 1/2" sidewall oval kilns: Ovation-10					
C-22D	21" x 18" x 5/8" D-Shaped		90.00	5	443.00
10-sided, 3" sidewalls: S, SnF & TnF-24-3, S, SnF & TnF-23-3					
C-23H	20" Round x 3/4"	Half	46.00	10	455.00
12-sided, 3" sidewalls: S, SnF & TnF-28-3, TnF-27-3, GF-12B					
C-24H	26" Round x 3/4"	Half	76.00	10	742.00
Oval for the Ovation Glass Kilns					
CL-20.5x38	20 1/2" x 38" x 1" CoreLite	Full	289.00	5	1,414.00

Orton Vent Master®

Holes are drilled at no extra charge on most top-loading kilns ordered with the Vent Master. Front-loading and square kilns: We can install the vent on the kiln for \$90 extra. Vent Master includes 3' of 2"-diameter vent hose.

Vent Master 120 volt	\$533.00
Vent Master 208 - 240 volt	533.00
Vent Master Expansion Kit (for venting a second kiln)	235.00
Vent Master Hose Extension Kit (adds 3' to vent hose)	91.00

Bell Plateholder

Bell Plateholder: Specify 6 3/4" or 5 3/4" length
 5 3/4" length (can be positioned vertically in the X-14J) Pair \$15.80
 6 3/4" standard length Pair 23.10

Bead Rods

String ceramic beads on the high-temperature bead rods, and support the rods with posts. Posts are sold separately.

Bead Rod	Each	Bead Rod	Each
SR-12, 10 gauge, 12"	\$10.20	SR-5, 10 gauge, 5"	5.70
SR-10, 10 gauge, 10"	9.00	SR-4, 10 gauge, 4"	4.50
SR-8, 10 gauge, 8"	8.50	SR-3, 10 gauge, 3"	3.70
SR-6, 10 gauge, 6"	6.50		

6" Tile Holder

Part # Fstile: 6" tile holder, holds 9 tiles \$53.00

Cones, Kiln Wash & Glass Separator

Orton Small Cones, 50 per box	\$15.65
Mini-Bars, 50 per box	13.40
Orton Self-Supporting Cones, 25 per box	15.10
High Fire Kiln Wash, dry	
1 lb. bag	4.90
Carton of 20 - 1 lb. bags	87.20
High Fire Kiln Wash, liquid	1 Pint bottle 8.00
Glass Separator, dry	
1 lb. Bag	8.00
Carton of 20 - 1 lb. bags	149.00

Crucibles

Crucible, small, for Darby Dipper (6" wide x 7" outer)	\$126.00
Crucible, large, for Trifecta (9" wide x 12" outer)	229.00

Firing Accessories

Haik Brush, 1" wide: Each \$7.40	Box of 10	\$72.00
Haik Brush, 2" wide: Each \$15.10	Box of 10	147.00
Hot Glove (for handling plugs and handles up to 400° F; sold only in pairs)		52.50
Lid Lifter (for venting hot kilns safely)		12.60

Forks, Racks & Wax Tray

Enameling Forks			
18" long	\$28.00	24" long	\$32.00
Enameling Rack (Order four 1/2" posts to support rack.)			
4" x 4"	26.00	8" x 8"	44.00
6" x 6"	33.00	12" x 12"	61.00
Stainless Steel Wax Tray			
7" x 7"	32.00	12" x 12"	48.00

Cleanup Items

Stilt Stone (4" long x 3/8" square)	Each	\$8.00	Package of 10	\$80.00
Grit Cloth (9" x 11")	Each	9.00	Package of 10	90.00

Instruction Manuals

Specify kiln model when ordering manual. Price of manual covers postage. TnF owners: specify DTC 100, 600, 800, 1000, or Sentry 2.0 series when ordering manuals. Manuals are also available at www.paragonweb.com at no charge. Click on Support and then Instruction Manuals from the drop menu. Paragon Instruction Manuals \$14.00

LiteLid Kits & Deluxe Stands

LiteLid Kits (Specify 10-sided or 12-sided kiln. Please note that the LiteLid comes standard on only ceramic 10-sided and 12-sided kilns.)	\$247.00
Stands, Deluxe, with Steel Casters, shipped fully assembled	
18" square x 12 1/4" high, for 6, 7 & 8-sided kilns	138.00
24" square x 12 1/4" high, for 10 & 12-sided kilns	161.00
Deluxe GL Stand for GL-18, GL-22, GL-24, and Pearl-18, shipped fully assembled	
ST-8, without casters	476.00
ST-8-1, with 2" steel casters	562.00

Mandrel Holder Stands

Conversion Stand with Mandrel Holder for F-120 and F-130	\$100.00
Conversion Stand with Mandrel Holder for F-240	158.00

Maintenance Supplies

Kaolin Grog (for making firebrick repair filler) 5 lb. Bag	\$13.00
Kiln Repair Cement Powder	lb. bag 7.00
	Ctn of 4 - 1 lb. bags 27.00
Liquid Kiln Repair Cement	1 Pint bottle 10.00
Liquid Kiln Coating (not cement)	1 Pint bottle 10.40
Paint, high temperature water base, black or blue	2 oz. 6.00
Pyrolite Adhesive, 10.3 oz. tube	29.00
Stainless Steel Polish, 4 oz. bottle	11.00

Paragon Heating Elements (for catalog standard only)

Important! See the black electrical data plate on the side of kiln's switch box to find items 1 - 3 below. When ordering, always include:

1) kiln model number OR P/N number (ALWAYS order by P/N number if your kiln's data plate includes one. P/N number is not available on older kilns.)

2) kiln serial number

3) volts and amps

4) element part number on this chart (sometimes also located on the kiln wiring diagram)

Pricing below is for 120/240 volt, 1 phase standard kilns. Call for pricing on other voltages. (Note: If the model number and P/N number listed on your data plate are the same, you have a standard kiln. If the 2 numbers differ, then please call us for pricing.)

Elements are available for *all* Paragon models; please call for pricing if not listed here.

Kiln Model	Element	# In Kiln	Price Each
------------	---------	-----------	------------

S Series

S-11-9B-3	EL.A-11-9-3	2	\$46.00
S-10	EL.S-99	2	53.00
S-23-3			
EL.S-23-3TB top & bottom		2	105.00
EL.S-23-3M middle		2	58.00
S-24	EL.S-24TBM	6	54.00
S-24-3	EL.S-24-3TBM	6	54.00
S-28-3	EL.S-28	6	78.00
S-66			
EL.S-66TB top & bottom		2	36.00
EL.S-66M middle		2	36.00
S-66-3			
EL.S-66-3TB top & bottom		2	36.00
EL.S-66-3M middle		2	36.00
S-82			
EL.S-82TB top & bottom		2	65.00
EL.S-82M middle		2	42.00
S-82-3			
EL.S-82-3TB top & bottom		2	65.00
EL.S-82-3M middle		2	42.00
S-99	EL.S-99TBM	6	53.00
S-100	EL.S-99TBM	4	53.00

SnF Series

SnF-24			
EL.SNF-24TB top & bottom		6	36.00
EL.SNF-24M middle		6	27.00
SnF-24-3			
EL.SNF-24-3TB top & bottom		6	36.00
EL.SNF-24-3M middle		6	27.00
SnF-28-3			
EL.SNF-28TB top & bottom		6	51.00
EL.SNF-28M middle		6	53.00
SnF-66			
EL.SNF-66TB top & bottom		2	36.00
EL.SNF-66M middle		2	36.00
SnF-66-3			
EL.SNF-66-3TB top & bottom		2	36.00
EL.SNF-66-3M middle		2	36.00
SnF-82			
EL.SNF-82TB top & bottom		4	34.00
EL.SNF-82M middle		4	27.00
SnF-82-3			
EL.SNF-82-3TB top & bottom		4	34.00
EL.SNF-82-3M middle		4	27.00

Kiln Model	Element	# In Kiln	Price Each
------------	---------	-----------	------------

TnF Series

TnF-23-3			
EL.TNF-23-3TB top & bottom		2	\$86.00
EL.TNF-23-3M middle		2	58.00
TnF-24			
EL.TNF-24TB top & bottom		2	80.00
EL.TNF-24M middle		4	65.00
TnF-24-3			
EL.TNF-24-3TB top & bottom		2	80.00
EL.TNF-24-3M middle		4	65.00
TnF-28-3			
EL.TNF-28TB top & bottom		2	99.00
EL.TNF-28M middle		4	54.00
TnF-66			
EL.TNF-66TB top & bottom		2	36.00
EL.TNF-66M middle		2	36.00
TnF-66-3			
EL.TNF-66-3TB top & bottom		2	36.00
EL.TNF-66-3M middle		2	36.00
TnF-82			
EL.TNF-82TB top & bottom		2	62.00
EL.TNF-82M middle		2	41.00
TnF-82-3			
EL.TNF-82-3TB top & bottom		2	62.00
EL.TNF-82-3M middle		2	41.00
TnF-1613-3	EL.TNF-1613	3	69.00

E & TnF-E Series

E-9A	EL.E-9S	1	47.00
E-9T	EL.E-9S	1	47.00
E-9S	EL.E-9S	1	47.00
E-9AX	EL.E-9S	1	47.00
E-10	EL.E-10	2	48.00
E-13	EL.E-13	1	48.00
E-14	EL.E-14	2	57.00
E-14S	EL.E-14S	2	60.00
TnF-E-10	EL.E-10	2	48.00
TnF-E-14	EL.E-14S	2	60.00

GF & GL Series

GF-7	EL.GF-7	1	104.00
GF-8	EL.GF-8	1	87.00
GF-85	EL.GF-85	1	97.00
GF-10B, GF-10BD	EL.GF-10	3	91.00
GL-22A, GL-22AD	EL.GL-22 top	2	101.00

H, HS & TnF-H Series

H-17	EL.H-17	4	79.00
H-17H	EL.H-17	4	79.00
H-17HF	EL.H-17	4	79.00
H-17HFS	EL.H-17	4	79.00
H-17HS	EL.H-17	4	79.00
H-17S	EL.H-17	4	79.00
HS-17	EL.HS-17	4	79.00

Kiln Model	Element	# In Kiln	Price Each
------------	---------	-----------	------------

K, KS & TnF-K Series

K-6	EL.K-6	5	\$105.00
K-6H	EL.K-6	5	105.00
K-6HFS	EL.K-6	5	105.00
K-6HS	EL.K-6	5	105.00
K-6S	EL.K-6	5	105.00
TnF-K-6	EL.K-6	5	105.00

Q & TnF-Q Series

Q-11P	EL.Q-11	2	36.00
Q-11A	EL.Q-11	2	36.00
TnF-Q-11	EL.Q-11	2	36.00

A & B Series

A-11-9B	EL.A-11-9	2	46.00
A-11-9B-3	EL.A-11-9-3	2	46.00
A-23B-3	EL.A-23	4	48.00
A-24B	EL.A-24	6	53.00
A-24B-3	EL.A-24-3	6	53.00
A-28B-3	EL.A-28	6	53.00
A-29B	EL.A-29	6	46.00
A-55B	EL.A-55	2	54.00
B-55B	EL.A-55	2	54.00
A-66B	EL.A-66	2	42.00
A-66B-3	EL.A-66-3	2	50.00
A-77B	EL.A-77	4	58.00
A-81B	EL.A-82	4	47.00
A-82B	EL.A-82	4	47.00
A-82B-3	EL.A-82-3	4	47.00
A-88B	EL.A-88	4	47.00
A-99B	EL.A-99	6	53.00
A-100B	EL.A-99	4	53.00
A-123B	EL.A23	4	48.00
AA-6B, AA-6	EL.A-A6	1	85.00
AA-6B-3	EL.A-A6-3	1	85.00
AA-8B	EL.A-A8	1	71.00
AA-8B-3	EL.A-A8-3	1	71.00
AA-10B	EL.A99T	2	53.00

X & CP Series China Painting Kilns

X-14J/X-14	EL.X-14	1	99.00
XX-4	EL.X-14	1	99.00
X-14S	EL.X-14S	2	99.00
X-14D	EL.X-14D	2	99.00
CP-14-9	EL.D-14-9	2	99.00
D-14-9	EL.D-14-9	2	99.00
14-9INF	EL.D-14-9	2	99.00
14-9SSP	EL.D-14-9	2	99.00
14-9PAK	EL.D-14-9	2	99.00

Elements are pre-stretched and, for most models, bent at the wall brick corners. The elements listed here are for 120/240 volt, 1 phase standard kilns. Call for pricing on other voltages. Each element is uniquely designed for voltage and phase for optimum element performance and life expectancy. (Note: If the model number and P/N number listed on your data plate are the same, you have a standard kiln. If the 2 numbers differ, then please call us for pricing.)

Ceramic Fiber Muffles w/ Elements / Repair Kit

The ceramic fiber muffle and element(s) are sold as one unit. We recommend that you return the Home Artist, J-14, and SC-series kiln to the factory for muffle replacement. Please add \$40 labor for muffle replacement of the Home Artist and SC-series and \$75 for J-14, plus return shipping.

Kiln	Voltage	Part No. & Description	Price
Home Artist	120	Muffle, 30874	\$596.00
J-11	120	Muffle, 30873-1	390.00
J-14-1, TnF-J-14-1	120	Muffle, J-14-1	431.00
J-14-2, TnF-J-14-2	240	Muffle, J-14-2	431.00
SC-2	120	Muffle, SC-2	315.00
SC-3	120	Muffle, SC-3	350.00
QuikFire 6	120	Muffle, #QF12	240.00
Fiber Repair Kit (includes 2 oz. each of AS40 Rigidizer and QF180 Adhesive)			17.25

Switches, Knobs & Terminals

Push-on terminal switch SW-4 replaces ring-terminal 4-way rotary switches.

Part No.	Description	No. In Pkg.	Price Pkg.
SW-4	Switch, 26 amp., A-21 4-way Rotary (HIGH, MED, LOW, OFF), push-on terminals	1	\$51.00
SW-5	Switch, 120 v. Stepless Control, push-on terminals	1	38.00
SW-6	Switch, 240 v. Stepless Control, push-on terminals	1	38.00
SW-7	Timer-switch for SnF series	1	103.00
KN-3	Knob for 4-way Rotary Switch A-21 & 3-way Switch	1	8.50
KN-4	Knob for Stepless Control, printed numbers	1	8.00
KN-7	Knob for S & SnF Switches, pointer indicator	1	8.00
TR-1	#10 Ring Terminals	6	5.80
TR-2	#14 Ring Terminals	6	5.50
TR-3	#10 Push-on Terminals	6	5.50
TR-4	#14 Push-on Terminals	6	5.50
TR-5	7 - #10, 3 - #14 Push-on Terminals	10	6.10

Switch Wires

Wire available in 15' rolls. See WR-48 & WR-49.



Part No.	Description	No. In Pkg.	Price Pkg.
WR-2	#14 11" lead wires, ring terminal each end	4	\$11.50
WR-3	#10 11" lead wires, ring terminal each end	4	16.70
WR-4	#14 11" lead wires, ring terminal/push-on terminal	4	12.30
WR-5	#10 11" lead wires, ring terminal/push-on terminal	4	16.70
WR-7	#14 11" lead wires, push-on terminal each end	4	9.90
WR-10	#12 11" receptacle-to-receptacle wires, hook terminal each end	3	9.00
WR-11	#10 32" sitter-to-switch box wires (specify kiln model), ring terminal one end, other end bare	4	28.40
WR-13	#14 11" receptacle-to-switch wire, push-on terminal/hook terminal	4	12.30
WR-14	#14 11" double switch-to-element lead wires, ring terminals one end, push-on terminal on double wire end	2	11.20
WR-15	#12 11" double switch-to-element lead wires, ring terminals one end, push-on terminal on double wire end	2	9.90
WR-16	#12 11" lead wires, push-on terminals each end	4	12.10
WR-17	#12 11" receptacle-to-switch wires, hook terminal/push-on terminal	4	12.30
WR-18	#12 11" lead wires, ring terminal/push-on terminal	4	13.40

Switch wires, continued

WR-19	#12 11" lead wires, ring terminals each end	4	12.90
WR-20	#14 switch-to-element wires for SW-4 (Set of 1 WR-14, 2 WR-4)	3	11.00
WR-23	#14 18" lead wires, ring terminal/push-on terminal	2	11.20
WR-40	#14 25" lead wires, ring terminal/push-on terminal	2	12.10
WR-42	#12 32" lead wires, ring terminal/push-on terminal	2	14.80
WR-46	#14 5 1/2" lead wires, ring terminal both ends	2	9.30
WR-47	#12 5 1/2" lead wires, ring terminal both ends	2	9.90
WR-48	#14 15' roll high temperature kiln switch-box wire		23.00
WR-49	#12 15' roll high temperature kiln switch-box wire		33.60
WR-50	#10 15' roll high temperature kiln switch-box wire		44.10

Misc. Switch Box Parts

Part No.	Description	No. In Pkg.	Price Pkg.
MS-1	Porcelain Insulators, new style 1 1/8" long	4	\$8.00
MS-4	Small Wire Nut	3	7.10
MS-5	Large Wire Nut	3	9.00
MS-6	Element Connectors	2	7.40
MS-7	Pilot Light with Eyelet Terminals	1	9.90
MS-8	Pilot Light with Push-on Terminals	1	9.90
MS-20	Element Staples (pins for repair)	24	13.20
TF-2	TnF Transformer, for kilns rated 100 v. to 240 v.	1	35.70
TF-3	TnF Relay, 30 amp 12 volt coil	1	33.60
TF-5	Fuse for all TnF Kilns, AGC 1/2A 250V AC	1	3.60
TF-9	Fuse Holder for digital kilns (for fuse AGC 1/2 A TF-5)	1	8.00
TF-15	Mercury Relay, 60 amp, 208-240 v coil, 2 pole	1	310.00
TF-17	Relay for S-11-9-3, GF-8B, 30 amp 120 volt coil	1	38.90
TF-18	Relay, P&B, 30 amp, 240 v coil (do not use on 208 v)	1	49.40
TF-20	Relay, 25 amp, 200-240 volt coil (208 v only)	1	47.30
TF-25	Relay, 50 amp, 208-240 volt coil, mechanical	1	106.00
TF-26	Mercury Relay, 30 amp, 208 - 240v coil, 2 pole	1	126.00
TF-34	Fuse, 30 amp, Class CC, for heavy amperage kilns	1	26.40
TF-71	Control Cable for 12-key Sentry Controller	1	14.80
TF-72	Control Cable for 3-key Sentry Xpress Controller	1	14.80
TF-73	Toggle Switch, 120/240 volt, two pole	1	34.70
TF-74	Control Cable for TAP Touch Screen Controller	1	14.80

Attachment Caps & Cords

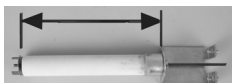
Part#	Description	Price
AT-2	Attachment Cap Only, 4-wire, 30 amp., 125/250 v., for A-66B, A-77B, H-16B (14-30P)	\$42.00
CR-2	6-4, 50 amp., 240 v., 6 ft. Cord with 4-prong plug (14-50P)	109.00
CR-3	6-4, 60 amp., 240 v., 6 ft. cord with 4-prong plug (14-60P)	97.00
CR-4	14-3, 120 v., 6 ft. cord with standard household plug (5-15P)	27.30
CR-6	6-3, 50 amp., 240 v. 6 ft. cord with 3-prong plug (6-50P)	66.00
CR-10	10-4, 30 amp 240 v 7' cord, 4-prong plug (14-30P)	62.00
CR-14	12-3, 20 amp 240 v 6' cord, 3-prong plug (6-20P)	37.00
CR-17	14-3, 15 amp 120 v 6' cord with standard household plug (5-15) with in-line rocker switch for QuikFire	56.00
CR-19	12-3, 20 amp 120 v 6' cord for S-11-9-3 (5-20P)	30.50
CR-21	10-3, 30 amp 240 v. cord for '97 & later TnF-1613-3, S-1613-3 (6-30P)	48.00

8 / Parts orders: Please include the P/N, SN, Model #, and voltage from the kiln data plate.

Receptacles

Part#	Description	Price
RC-6	Wall Receptacle, 3-wire, 20 amp., 250 v., Flush Mounting for E-14, SnF-66, SnF-66-3, TnF-66, S-66, S-66-3 (6-20R)	27.00
RC-7	Wall Receptacle, 3-wire, 20 amp., 120 v. (5-20R)	25.00
RC-10	Wall Receptacle, 3-wire, 30 amp., 125/250 for 1997 and later TnF-1613-3 & S-1613-3 (6-30R). Specify surface or flush mount.	48.00
RC-82	Wall Receptacle, 3-wire, 50 amp, 250v, for S-28-3, S-24, S-24-3, S-82, S-82-3, & respective TnF & SnF (6-50R)	36.00

Kiln Sitter Parts



Measure old Kiln Sitter tube when ordering a new one, or give kiln model number. The replacement porcelain tube may not look exactly the same as the original, because we changed manufacturers. Do not be concerned; the new tube will still fit.

Part No.	Description	No. In Pkg.	Price Pkg.
KS-1	Kiln Sitter Tube Assy., 4", for A-series w/ 2 1/2" wall	1	\$78.00
SENSINGROD-3	Sensing Rod for KS-1, A-series, 7 1/2" rod	1	11.00
KS-2	Kiln Sitter Cone Support Holders, for sitter tube (ea.)	2	18.00
KS-4	Kiln Sitter Firing Gauge	1	9.90
KS-5	Kiln Sitter Tube Assy., 4 1/2", for A-series w/ 3" wall	1	87.00
SENSINGROD-2	Sensing Rod for KS-5, 3" A-series, 8" rod	1	11.00
KS-6	Kiln Sitter Tube Assembly, 6 1/8", for H & K series	1	91.00
SENSINGROD-4	Sensing Rod for KS-6, H & K series, 9 1/2" rod	1	17.20
KS-7	Kiln Sitter Tube Assembly, 5 1/2", for S & SnF kilns	1	98.00
SENSINGROD-1	Sensing Rod for all S & SnF kilns, 9" rod	1	11.00
RELEASECLAW	Kiln Sitter Release Claw, fits all sensing rods	1	19.50
SWITCHBLOCK	Kiln Sitter ceramic switch block	1	144.00
TIMERMOTOR	208 - 240 volt, 60 hertz	1	103.00

Pyrometer & Thermocouple Parts

PY-1	Meter for T-2 Pyrometer (no case, wires or T/C)	1	\$87.00
PY-3	Type-K Thermocouple Lead Wires, 5 ft. long	1	34.00
PY-50	Thermocouple, Type-K, 1/4" sheathed, w/ lead wires & ceramic block, new-style, for 2 1/2" - 3" wall kilns	1	63.00
PY-51	Thermocouple, Type-K, 1/4" sheathed, new-style, for 2 1/2" - 3" wall kilns (less ceramic block & wires)	1	45.00
PY-52	Thermocouple, Type-K, 1/4" sheathed, new-style, for 3 1/2" - 4 1/2" wall TnF-K-6 and Dragon kilns (less ceramic block & wires)	1	45.00
PY-53	Thermocouple, Type-K 1/4" sheathed, w/ lead wires & ceramic block, new-style, for 3 1/2" - 4 1/2" wall TnF-K-6 & Dragon kilns	1	63.00
PY-54	Thermocouple, Type-K, 1/4" sheathed, new-style, 2 7/8" long for 240 volt SC series (less ceramic block & wires)	1	45.00
PY-55	Thermocouple, S-type, for 2 1/2" - 3" wall kilns (Includes S-type lead wires and ceramic protection tube; does not include ceramic block)	1	229.00
PY-60	Thermocouple, Type-K 1/8" diameter, w/ lead-wires for TnF 2 & pyrometers (for all wall thicknesses)	1	72.50
PY-65	Thermocouple, S-type, for 4 - 4 1/2" wall kilns (Includes S-type lead wires and ceramic protection tube; does not include ceramic block)	1	264.00
PY-66	Thermocouple, S-type, for 4 - 4 1/2" wall kilns (Includes S-type lead wires, ceramic protection tube, and ceramic block)	1	281.00

Pyrometer & Thermocouple parts, continued

PY-70	Thermocouple with lead wires for SC-series	1	27.00
PY-71	Thermocouple with lead wires for DT2-7 pyrometer	1	34.00
PT-1	Protection tube for S-type thermocouple, 1/4" diameter, for 3 1/2" - 4 1/2" wall kilns	1	24.00
PT-2	Protection tube for S-type thermocouple, 1/4" diameter, for 2 1/2" - 3" wall kilns	1	24.00

Hardware & Stands

Part No.	Description	No. In Pkg.	Price Pkg.
HW-1	Lock-in Lid Support, for 7 and 8-sided kilns	1	\$23.00
HW-2	Lock-in Lid Support, for 6-sided kilns	1	23.00
HW-3	Lock-in Lid Support, for H & K-series	1	24.20
HW-4	Lid Handle for small A-series (8 sides or less)	1	8.80
HW-5	Lid Handle for 10 & 12-sided (also kiln hand lifts)	1	9.00
HW-7	Fall Away Prop-R-Vent Kit	1	16.20
HW-8	#8 Screws	24	6.90
HW-9	#10 Screws	24	6.60
HW-10	Casters, 3" Plate	1	39.90
HW-13	Lid Support Chains, Pair, complete (specify model)	1	8.80
HW-14	Hinge for 10 & 12 sided kilns, complete	1	32.60
ST-1	Plastic feet for kiln stands (& old style E & Q w/legs)	4	9.00
ST-2*	Kiln Stand, 18" square, new style with 9" legs, for 6, 7 & 8 sided models (stand included with new kiln)	1	41.00
ST-5*	Kiln Stand, 24" square, new style with 9" legs, for 10 & 12-sided models (stand included with new kiln)	1	63.00
ST-8	GL Stand, deluxe, without casters. Ships fully assembled.	1	475.70
ST-8-1	GL Stand, deluxe, with casters. Ships fully assembled.	1	561.80
ST-18*	Kiln Stand, 18" square x 18" high for Fusion-6, -7, -8, -16 (stand included with new kiln)	1	59.90
ST-18-1	Kiln Stand, 18" square x 18" high with casters (shipped assembled and subject to a UPS oversize charge)	1	143.90
ST-24*	Kiln Stand, 24" square x 18" high for Fusion-10 and Ovation-10 (stand included with new kiln)	1	86.10
ST-24-1	Kiln Stand, 24" square x 18" high with casters. Ships fully assembled.	1	177.50
STD-18	Deluxe stand, 18" square x 12 1/4" high with casters. Ships fully assembled.	1	137.60
STD-24	Deluxe stand, 24" square x 12 1/4" high with casters. Ships fully assembled.	1	160.70
PL-1	Peephole Plug, Cone Shaped, w/ 1/2" old-style thermocouple hole	1	7.10
PL-2	Peephole Plug, Cone Shaped	1	7.10
PL-3	Peephole Plug for M, L, S, H & K-series	1	7.10
PL-4	Peephole Plug, Cone Shaped, w/ 1/8" new-style thermocouple hole	1	7.10
BP-6	Galvanized Steel Base for 6-sided kilns	1	32.60
BP-7	Galvanized Steel Base for 7 sided kilns	1	39.90
BP-8	Galvanized Steel Base for 8 sided kilns	1	45.20
BP-10	Galvanized Steel Base for 10 sided kilns	1	51.50
BP-12	Galvanized Steel Base for 12 sided kilns	1	63.00

*Kiln stands come with mar-proof plastic feet.

QuikFire Parts

For QuikFire muffles and elements, see top left column page 8.			
QF-4	QuikFire Thermocouple, for all QuikFire models	1	16.80
QF-5	QuikFire Pyrometer Kit, with bracket & T/C	1	65.00
QF-7	QuikFire 6" x 6" Fiber Bottom, less steel stand	1	39.00
QF-8	QuikFire Pyrometer, meter only, less bracket & T/C	1	45.00

Kiln Bottoms & Lids

Bottoms are brick only. Lids come with band or cover, less hardware. Save shipping costs for large lids or bottoms by having your dealer include your order on his next shipment. All lids must be hand-fitted and drilled to match hinge on kiln.

Model No.	Brick Bottom Part No.	Price	Lid Part No.	Lid Price
A-24B	BR-10-99	\$238.00	BR-11-24	\$327.00
S, SnF & TnF-24	BR-10-23	258.00	BR-11-24	327.00
A-23B-3, A-123B, S-23-3, TnF-23-3, S-99, S-100, A-24B-3, S, SnF & TnF-24-3	BR-10-23	258.00	BR-11-23-3	373.00
A-28B, A-28B-3, S, SnF & TnF-28-3, TnF-27-3	BR-10-28-3	373.00	BR-11-28-3	492.00
A-29B	BR-10-29	310.00	BR-11-29	492.00
A-55B, A-11-6B, A-11-9B	BR-10-55	112.00	BR-11-55	114.00
A-11-9B-3, S-11-9-3	BR-10-55	112.00	BR-11-9-3	122.00
A-66B, B-66SB, A-77B, S, SnF & TnF-66	BR-10-66	126.00	BR-11-66	132.00
A-66B-3, S, SnF & TnF-66-3	BR-10-66	126.00	BR-11-66-3	159.00
A-88B, A-82B, A-81B, S, SnF & TnF-82	BR-10-82	148.00	BR-11-82	159.00
A, S, SnF & TnF 82-3 & 1613-3	BR-10-82	148.00	BR-11-82-3	184.00
A-99B, B-99B, A-100B Lid w/metal cover, insulation	BR-10-99	238.00	BR-11-99	447.00
H-17, HS-17*				
H-17A, H-17B,*	Specify Model	252.00	Specify Model	384.00
H-17HF, H-17H*				
K-6A, K-6B, TnF-K-6, K-6HF, & K-6H*	Specify Model	298.00	Specify Model	431.00
X-14J, X-14, X-14JX	BR-10-X14	126.00	BR-11-X14	129.00

*Please specify whether these models have spring-balance lids.

Walls/Tops, Square Kilns

Front-Loading Square Kilns

Bricks for front-loading kilns are cemented together in complete wall sections. When ordering a side wall section, specify left or right side (your left or right when looking toward front of kiln); top, back, bottom or door. For models not listed, call for pricing.

Kiln Model	Side Wall	Back Wall	Brick Top	Brick Bottom
E-9AX	\$36.00	\$36.00	\$40.00	\$40.00
E-10A, TnF-E-10A	54.00	54.00	54.00	54.00
E-14A, TnF-E-14A	88.00	88.00	97.00	99.00
Q-11A, TnF-Q-11A	44.00	44.00	40.00	39.00
GL-22A & AD, top elements only	88.00	88.00	441.00 w/element	88.00
GL-22A & AD, top & side elements	235.00	258.00	441.00 w/element	91.00
GL-24A & AD, top elements only	106.00	106.00	539.00 w/element	99.00
GL-24A & AD, top & side elements	240.00	235.00	539.00 w/element	99.00

SC-2 & SC-3 Doors

SC-2 Bead Door	\$109.00
SC-2 Door with Glass Window	154.00
SC-2 Combination Bead Door and Glass Window	184.00
SC-3 Bead Door	126.00
SC-3 Door with Glass Window	165.00
SC-3 Combination Bead Door and Glass Window	201.00

Wall Brick, Round Kilns

6, 7, 8, 10 & 12-Sided Kilns

Please order wall bricks by making part numbers from the chart below. (See sample part number, bottom of column.) The part number gives type of brick, number of sides in kiln, and wall thickness. In addition, always supply the kiln model number and P/N number (if any) that appear on the black electrical data plate on the side of the switch box.

Brick Sizes: 4" and 2" refer to brick height when stacked in the kiln wall. Actual sizes: 4 1/2" and 2 1/8".

Peephole Bricks: It is necessary to drill a new peephole when replacing peephole bricks. Use a knife to shape the peephole. For final shaping, wrap sandpaper around a peephole plug and rotate plug inside peephole.

Part No.	Description	Price Each	
		2 1/2"	3"
BR-A	4" Plain Insulating Firebrick	\$12.30	\$13.40
BR-B, C	4" Straight Grooved Wall Brick, specify model	13.70	15.90
BR-D, E	4" Terminal Wall Brick, specify model	14.50	16.70
BR-F	4" Peephole Wall Brick, specify model	14.50	16.70
BR-G	4" Kiln-Sitter Wall Brick, specify model	14.50	16.70
BR-H	2" Plain Wall Brick, specify model	6.90	8.50
BR-I	Terminal Wall Bricks for wired collars such as AA-6B, AA-8B & AA-10B (not illustrated) Includes 1 - 4" & 1 - 2" brick. Specify model.	20.60	21.70
BR-J	2" Straight Grooved Wall Brick, specify model	7.70	8.00
BR-K	4" Plain Wall Brick, specify model	13.40	13.70
BR-L	4" Peephole brick, 2 groove, specify model	15.90	16.50

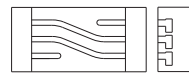
Brick Selection Chart For 6, 7, 8, 10 & 12 Sided Kilns

TOP VIEW



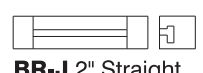
BR-A 4" Plain brick, uncut

TOP VIEW

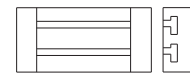


BR-E 4" Terminal brick, 3 groove

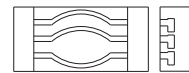
TOP VIEW



BR-J 2" Straight groove brick



BR-B 4" Straight groove brick, 2 groove



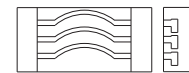
BR-F 4" Peephole brick, 3-groove



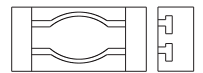
BR-K 4" Plain brick, beveled, no grooves



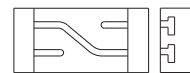
BR-C 4" Straight groove brick, 3 groove



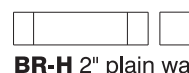
BR-G 4" Kiln Sitter brick, 3-groove



BR-L 4" Peephole brick, 2-groove



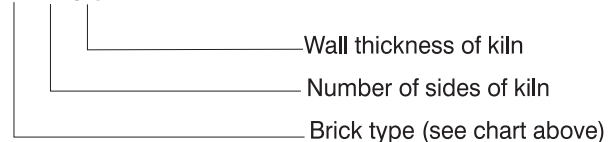
BR-D 4" Terminal Brick, 2 groove



BR-H 2" plain wall brick, beveled

Sample Part Number

BR-A-12-3.0



Duncan Kiln Parts - February, 2016 Prices

In 1996, Duncan Enterprises ceased manufacturing Duncan kilns. Since then Duncan has authorized Paragon Industries, L.P. as the sole manufacturer of Duncan kiln parts. We will make every effort to help you keep your Duncan kilns firing well into the future.

Pyrometers, Shelves, Posts

See the Paragon price list, page 5.

Kiln Wash & Repair Cement

PART NO. Duncan Paragon	DESCRIPTION	PRICE
KA 401	Kiln Wash powder, 5 lb. bag	\$23.60
KA 410	Kiln Repair Cement & Sealer, liquid, 1 pint bottle	10.40

Bottoms, Lids, Bricks, Peephole Plugs

Save shipping costs for bottoms, lids and bricks by having your dealer include your order on his or her next shipment.

Brick Bottoms

Bottoms are brick only. Base plate must be ordered separately.

PART NO. Duncan Paragon	DESCRIPTION	PRICE EACH
KC002	820 Brick Bottom, 3" thick	147.00
KC 311	BR-10-23 1027 Brick Bottom, 3" thick	258.00
	BR-10-28 1229 Brick Bottom, 3" thick	373.00

Brick Lids

Lids are coated and banded, less hardware and less vent hole. To drill vent hole, use a 1/2" drill bit. All lids must be hand-fitted and drilled to match hinge on kiln.

PART NO. Duncan Paragon	DESCRIPTION	PRICE EACH
KC 465	BR-11-66-3 716 & 714 Brick Lid, 3" thick	159.00
KC 475	BR-11-82 820 Brick Lid, 2 1/2" thick	159.00
KC 476	BR-11-24 1020 Brick Lid, 2 1/2" thick	327.00
	BR-11-29 1229 Brick Lid, 2 1/2" thick	492.00

Wall Bricks

To receive the correct bricks, please specify Duncan kiln model when ordering. Bricks may be mixed to total either 8, 20 or 32 bricks per standard carton.

PART NO. Duncan	DESCRIPTION	PRICE EACH
KB 1	716 Grooved Brick	\$14.50
KB 2	820/820X/829 Grooved Brick	15.40
KB 3	1020/29 Grooved Brick	15.40
KB 4	1229 Grooved Brick	15.40
KB 12	820 Terminal Brick	14.50
KB 13	1020/29 Terminal Brick	15.40
KB 22	820 Peephole Brick	15.40
KB 23	1020/29 Peephole Brick	15.90
KB 24	1229 Peephole Brick	15.40
KB 42	820 Half Brick	8.00
KB 43	1020/29 Half Brick	8.00
KB 53	1020/29 Kiln Sitter Brick	14.50
KB 56	714 Grooved Brick, 3" thick	14.50

Peephole Plugs

PART # Duncan	DESCRIPTION	# IN PKG.	PRICE PKG.
KA 30	Peephole Plug for 716, 820, 1020, 1029	1	\$9.00
KA 31	Lid Vent Hole Plug & Peephole Plug for 1027, 1029	1	7.70

Lid Mounting

PART # Duncan	DESCRIPTION	# IN PKG.	PRICE PKG.
KC 112	Lid Support Bar, 10-Sided Models	1	\$11.60
KC 115	Lid Support Mount Kit for 10-Sided Models	1	16.70
KC 116	Lid Support Mount Kit for 8-Sided Models	1	13.20
KC 117	Lid Support Guard for 8 & 10 Sided Models	1	5.80

Elements, Bus Bars, U-Terminals

Always include kiln model number and voltage. Elements are available for all Duncan kilns. Call for pricing if not listed here.

PART NO. Duncan	Ohms	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KE 201	2.4	716 Element, 240 v.	1	\$29.00
KE 202	5	820/820X/829 Element, 240 v.	1	36.00
KE 203	2.2	716 Element, 220 v., for E, F, G & S Models	1	28.00
KE 211	2	716 Element, 208 v.	1	27.00
KE 212	4.3	820/820X/829 Element, 208 v.	1	34.00
KE 220	3.4	1020/29 Element, 220 v. for E, F, G & S Models	1	45.00
KE 223	3.7	1020/29 Element, 240 v, 1029N Top Element	1	45.00
KE 224	15.2	1027 Top Bank Element, 240 v.	1	87.00
KE 225	5.9	1027 Middle Bank Element, 240 v.	1	42.00
KE 226	11	1027 Bottom Bank Element, 240 v.	1	63.00
KE 227	13.1	609 Element EL.A-11-9 (specify Duncan instructions) ¹	1	46.00
KE 233	3.5	1020/29 Element, 208 v.	1	42.00
KE 234	4.6	820 Element, 220 v. for E, F, G & S models	1	35.00
KE 235	2.9	1229-2 Top or Bottom Element for serial A-P	1	47.00
KE 236	8.7	1229-2 Middle Bank Element	1	61.00
KE 237	6.2	EA 1029N Middle Bank Element	1	44.00
KE 238	2.7	EA 1029N Bottom Bank Element for serial A-P	1	46.00
KE 239	11	EA 1029N Bottom Element, serial # Q & above	1	68.00
KE 240		Element Staples (Paragon # MS-20)	24	13.00
KE 241	11.8	1229-2 Top or Bottom Element, serial #Q & above	1	65.00
KE 268	9.2	1229-4 Top or Bottom Element 208 v 3-phase	1	44.00
KE 269	10.5	1229-4 Middle Bank Element, 208 v. 3-phase	1	44.00
KE 271	10.8	1229-6T Top or Bottom Bank Element, 220 v. (export)	1	44.00
KE 349	4	714 Element, 240 v.	1	40.00
KE 361	3	DE 1020-2 Element	1	38.00
KE 362	2.6	DE 1020-4 Element	1	41.00

Bus Bars & U-Terminals

PART NO. Duncan	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KC 309	Standard Bus Bar Assembly (Duncan part no longer available. Instead, use Paragon element connectors MS-6, 2 for \$7.40.)		
KC 319	U-Terminal Assembly ((Duncan part no longer available. Instead, use Paragon element connectors MS-6, 2 for \$7.40.)		

Miscellaneous Electrical Parts

Terminal Strip & Terminal Clamps, Power Cords & Power Cord Sleeving

PART NO. Duncan Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KE 96	2-Pole Terminal Strip (EA 830, 1020, 1029, 1229)	1	\$11.00
KE 100	Terminal Clamps	12	7.00
KM 322	CR-21 DB, DA, ES, EA 820, DK 820 (serial #'s w/A, B, C), Power Supply Cord, 10-3, 30 amp, 240v (6-30P)	1	48.00
KM 333	CR-6 DK 820 (serial #'s w/D-K) 820X/1020/1029/1229 Power Supply Cord, 6-3, 50 amp, 240 v (6-50P)	1	66.00

Receptacles

The KM 359 collar interconnect receptacle is no longer available. When you specify the KM 359, you will receive a kit containing conduit and wiring to fasten the collar and kiln switch boxes together.

PART NO. Duncan Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KM 359	Collar Interconnect Retro-fit Kit	1	36.00

Switches

The KM 300 infinite switch differs from the original in that it must be installed in the upside-down position.

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KE 345		Teflon Switch Actuator	1	\$17.90
KM 300	SW-6	Infinite Switch w/Pal Nut, 240 v.	1	38.00
KM 319	KN-7	Switch Knob - EA Kilns	1	8.00
KM 324		Power Relay, 240 v. (W389ACX-10)	1	50.40
KM 325		4300 Fixed Interval Timer, 240 v.	1	86.10
KM 326		4600 Repeat Cycle Timer, 240 v.	1	102.90
KM 330		Power Relay for 2-in-1 Timer (We no longer stock the KM 330. Order the KM 324 as a substitute.)	1	39.90
KM 360		Control Relay	1	102.90
KM 361		Three Position Switch	1	13.70
KM 362		Capacitor Assembly #2 (EA 1229)	1	18.40

2-in-1 Timer

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KM 323		2-in-1 Timer (EPC 12778)	1	\$177.00

Electronic Replacement Parts

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KC 503	TF-2	DE 240-24 Vac Transformer	1	\$35.70
KC 504		DE 240-24 Vac Power Relay (389VACX8)	1	44.00

Electronic Kiln Thermocouple Parts

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KE 353		DE Thermocouple Assembly	1	\$63.00
KE 354		DE Thermocouple	1	45.00
KE 355		DE Thermocouple Wire, 10"	1	13.20
KE 356		DE Thermocouple Wire, 13"	1	14.80
KE 358		DE Thermocouple Wire, 29"	1	20.60
KE 359		DE Thermocouple Attachment Block	1	13.70

Connecting Wires & Pilot Lights

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KC 103		14" Wire, 12 ga. solid, ring terminal one end, other end bare	1	\$7.10
KC 104		6" Interconnect Plug Ground Wire, 12 ga., ring terminal and small u-terminal	1	4.90
KC 114		6" Wire, 12 ga., push-on & hook terminals	1	7.10
KC 124		6" Wire w/Pilot Light; pilot light has push-on terminals, connecting wire has hook terminal	1	10.40
KC 138		14" Wire, 12 ga., push-on terminal & ring terminal	1	7.70
KC 139		9" Wire, 12 ga., push-on terminal & ring terminal	1	7.70
KC 148		14" Wire w/Pilot Light, 12 ga., pilot light has push-on terminals, connecting wire has ring terminal	1	13.70
KC 149		9" Wire w/Pilot Light	1	13.70
KC 162		6" Wire, 12 ga., push-on terminal and ring terminal	1	8.20
KC 176		16" Wire, 12 ga., push-on terminal, ring terminal	1	8.20
KC 178		14" Wire, 12 ga.	1	13.20
KC 361		20" Wire, 12 ga., ring terminal & element u-terminal	1	8.00
KC 490		DE 28" Wire, 12 ga.	1	15.10
KC 501		DE 12" Wire, 12 ga.	1	13.20
KC 502		DE 9" Wire, 12 ga.	1	10.70

Misc. Hardware & Sheet Metal

Base Plates & Fasteners

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KE 302		#8 x 1" Hex Washer Sheet Metal Screws	12	2.20
	BP-7	714, 716 Base Plate	1	39.90
KP 302	BP-8	820 Base Plate	1	45.20
KP 303	BP-10	1020/29 Base Plate	1	51.50

Misc. Hardware

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KE 9	HW-5	Kiln Handle	1	\$9.00
KE 10		Switch Bracket (A, E, F, G & S Models)	1	1.40
KE 60	MS-1	Porcelain Insulators	4	8.00

Stands & Plastic Feet

Kiln stands come with mar-proof plastic feet.

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KC 30	ST-1	Plastic feet for Paragon & Duncan Stands	4	\$9.00
KC 69	ST-2	Kiln Stand, 16" square, for 6, 7 & 8 sided kilns	1	41.00

Dawson Kiln Sitters, Duncan ASD

Dawson Kiln Sitters & Kiln Sitter Parts

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KM 1	KS-4	Dawson Firing Gauge	1	9.90
KM 2	KS-2	Dawson Cone Support Holders	2	18.00
KM 3		Dawson Sensing Rod	1	11.00
KM 74	KS-5	Dawson Tube Assembly	1	87.00

Duncan ASD & ASD Parts (Automatic Shut-Off Device)

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
KM 400	LT-3K	Duncan ASD for 240 v. and 208 v. not available. The Dawson LT-3K will be shipped instead. Specify kiln model number.	1	\$333.00
KM 75	KS-4	Duncan Firing Gauge	1	9.90
KM 76		Duncan Cone Support Holders	2	18.40
KM 77		Duncan Sensing Rod	1	10.10
KM 79	KS-5	Duncan Tube Assembly	1	87.00
KM 80		Claw for Duncan ASD	1	16.50
KM 81		Terminal Block Assembly	1	124.00

Instruction Manuals

PART NO.		DESCRIPTION	NO. IN PKG.	PRICE PKG.
Duncan	Paragon			
LX 809		Duncan Kiln Service Handbook, 1985	1	\$19.70
LX 851F		Spanish Energy-Saver ES & EA Kilns	1	14.30
LX 914		Kiln Owner's Manual for DK, DB & DA Kilns	1	14.30
LX 990		Electronic Kiln Owner's Manual for DE Kilns	1	14.30
	IM-157	Duncan Kiln 3-ring Service Manual (includes LX 809, LX 851, LX 914 and LX 990 manuals, bulletins and diagrams)	1	46.00
LG 967		German Owner's Manual (basic instructions for manual-fire and automatic kilns)	1	12.10
LS 967		Spanish Owner's Manual (basic instructions for manual-fire and automatic kilns)	1	12.10

The price of the manual covers postage. Manuals are also available at www.paragonweb.com at no charge. Click on Support and then Instruction Manuals from the drop menu. You can download the complete manuals as pdf files.


Paragon Industries, L. P.

Better Designed Kilns™



Celebrating Our 68th Anniversary! Innovative Kilns since 1948

**2011 South Town East Blvd.
Mesquite, Texas 75149-1122
Toll Free: 800-876-4328
972/288-7557
Toll Free Fax: 888-222-6450
Fax: 972-222-0646**

**info@paragonweb.com
www.paragonweb.com**